## What is claimed is

5

10

15

20

- 1. An authentication method comprising the steps of:
  - tagging an item by randomly distributing a taggant in at least part of the item, the taggant being invisible to an unaided human eye under normal conditions;
  - b. optically detecting said taggant by
    - i. placing a detector in proximity to the item and
    - ii. generating data related to the taggant distribution; and
  - c. verifying whether the data matches previous data from previously detected items.
- 2. A method as in claim 1 wherein the item is printed with a liquid, the liquid comprising printing ink and taggant.
- A method as in claim 1 wherein the item includes a registration feature detectable by the detector.
- 4. A method as in claim 1 wherein the verifying step is invariant to the exact placement of the detector relative to the item.
  - 5. A method as in claim 1 wherein the verifying step is tolerant to errors.
- 6. A method as in claim 1 wherein the verifying step comprises storing at least part of the previous data from previously detected items in RAM.

- 7. An authentication system for authenticating an item, the authentication system comprising:
  - a. a taggant mixed with a material, at least a part of the item comprising the material;
  - a detector capable of detecting location of the taggant without being required to contact the taggant;
  - c. a database for storing taggant locations from one or more items; and
  - d. a verification unit for checking whether the item matches any of the one or more items in the database.
- 8. An authentication method comprising the steps of:
  - a. tagging an item by randomly distributing a taggant in at least part of the item;
  - b. detecting the taggant by
    - i. placing a detector in proximity to the item and
    - ii. generating first data related to the taggant distribution;
  - c. marking the item with a code related to the first data; and
  - d. verifiying the item at a future time by
    - i. placing a detector in proximity to the item,
    - ii. generating second data related to the taggant distribution and
    - iii. comparing the second data to the marked code.

· 5

10

15

20

- 9. A detector for detecting invisible taggant in an item, the detector comprising of:
  - a. an electronic camera capable of forming an image of a taggant distribution in the item;
  - b. means of making the taggant detectable to the camera; and
  - c. image processing means capable of

5

- i. detecting a registration mark on the item and
- ii. registering the taggant distribution to the registration mark.